

Lifting Point threaded VWBG 31,5t(40t)-M72

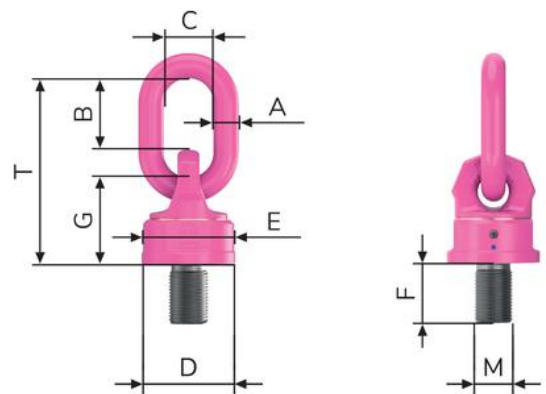
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With increased WLL in axial direction and when load ring is aligned. For all loads, which have to be flipped and turned-over. Loadable in any direction: Safety factor 4. Can be turned under load. Cannot be turned continuously in 90° direction at full load. Can also be supplied with longer thread lengths. Simple assembly, just a tapped hole is required. High tensile, tested lifting lug acc. to EN1677-4. Surface: Pink powder coated. The bolting position has to be designed in such a way that the introduced forces are accommodated by the work piece without being deformed. Pay attention to a plane surface. Blind holes have to be drilled deep enough to make sure that bolt-on flange has a proper support. Minimum steel quality 1.0037 (ST37) When using light metals, non ferrous heavy metals and grey cast iron, the thread classification must be chosen in such a way that the WLL of the thread is according to the strength of the base material. Due to the ball bearings, for a normal single lift, tightening with a wrench without an extension acc. to DIN 895 respectively DIN 894 is sufficient. The VWBG must have full support on the bolt-on surface (D) without using a shim ring. If the VWBG stays permanent at the load, tensioning with a torque of 1200 Nm is required. In case of shock loading, twisting or vibrating, especially with through hole bolt connections using nuts, an unintentional dismounting may occur. Securing possibilities: A liquid locking glue, f.e. Loctite (Read instructions of manufacturer) or a mechanical form locking bolt device f.e. a crown nut with a cotter should be used.

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weight	29.96 kg	66.05 lbs
Nominal WLL	31500 kg	69440 lbs
T	338 mm	13-5/16"
A	46 mm	1-13/16"
B	130 mm	5-1/8"
C	90 mm	3-17/32"
D	170 mm	6-11/16"
E	145 mm	5-11/16"
F	108 mm	4-1/4"
G	159 mm	6-1/4"
M	M72 mm	M72