

VRBS Welding block VASK 31,5t

Artikel-Nr: 7987160



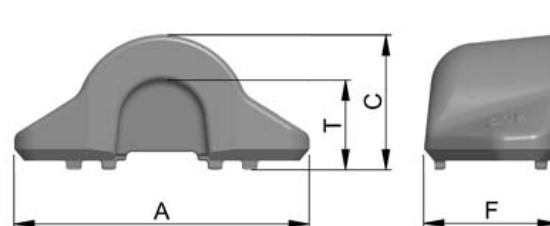
The welding blocks are forged out of the material 1.0577+N (St 52-3) and are marked with the identification number of the permissible nominal WLL.

The distance lugs have a distance measurement function for the required spacing to the root weld. (approx. 3mm) Welding should be carried out by a qualified person according to ISO 9606-1.

The joint faces must be free from impurities like oil, colour etc. The chosen welding point must be suitable for the corresponding force introduction. The engaging surface must be plain. Given an uneven surface, the weld blocks have to be re-adjusted. Root welding: Beginning of the root weld + fillet weld in the middle of the welding block.. Carefully clean the root before placing the covering weld seam.

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	weight	3.24 kg	7.14 lbs
	Nominal WLL	31500 kg	69440 lbs
	T	49 mm	1-15/16"
	A	160 mm	6-13/32"
	C	78 mm	3-1/16"
	F	82 mm	3-1/4"